

LIST OF MACHINERY

PLANT 1 : KANCHIPURAM, TAMILNADU

POWDER COATING UNIT:

- 7 Tank Automated phosphating Process
- Production Capacity – 6000 Nos/shift (Day shift – 12 hrs)
- Semi-Automated Heater Conveyor
- 4 Manual Painting Booths

SL NO	MACHINES/ EQUIPMENTS NAME	TYPE	MAKE	QTY
1	PNEUMATIC PRESS	100 TON	SEW	2
2	PNEUMATIC PRESS	110 TON	SEW	1
3	PNEUMATIC PRESS	32 TON	SEW	2
4	PNEUMATIC PRESS	250 TON	SEW	2
5	PNEUMATIC PRESS	160 TON	SEW	3
6	PNEUMATIC PRESS	35 TON	SEW	1
7	HYDRAULIC PRESS	100 TON	SPM	4
8	HYDRAULIC PRESS	400 TON	PRESS FORM	1
9	SPOT WELDING	SPOT & PROJECTION 75 KVA	NASH	1
10	SPOT WELDING	SPOT & PROJECTION 100 KVA	NASH	1
11	MIG WELDING	INVERTER TYPE	POWER ARK	5
12	ROBOT WELDING	INVERTER TYPE	ABB	2
13	HYDRAULIC SHEARING	3 X 1600 MM	SEW	1
14	HYDRAULIC SHEARING	6 X 2500 MM	TRIMANS	1
15	VMC	1700x700 MM	MAKINO	1
16	VMC	1200*700 MM	MAKINO	1
17	VMC	950*550 MM	MAKINO	1

PLANT 2 : HOSUR, TAMILNADU

SL NO	MACHINES/ EQUIPMENTS NAME	TYPE	MAKE	QTY
1	PNEUMATIC PRESS	250 TON	SEW	1
2	PNEUMATIC PRESS	250 TON	PRESS MASTER	1
3	HYDRAULIC PRESS	400 TON	PRESS FORM	1
4	HYDRAULIC PRESS	100 TON	SPM	2
5	SPOT WELDING	SPOT & PROJECTION 50 KVA	MECHELONIC ENGINEERS	1
6	MIG WELDING	INVERTER TYPE	POWER ARK	2
7	HYDRAULIC SHEARING	2 X 1600 MM	SEW	1
8	HYDRAULIC SHEARING	3 X 1600 MM	SEW	1